Table of Contents

VII Organisers
IX Committees
XIII Foreword
XIV Preface
XVI Acknowledgements

Chapter I
Predictive Maintenance, Fault Analysis and Asset Management

2 Mechanical measurements to monitor and detect abnormal conditions in gearless mill drives
Jorge Pontt, Fernando Rojas, Waldo Valderrama, Manuel Olivares and Ulises Ramos

4 Software related factors to consider in laboratory automation
Høgni Bærentsen

6 Autonomous drilling with integration of communication systems for data logging and data transmission
Patrik Ericsson

Chapter II
Process Control and Optimisation

10 Model predictive control application at Lumwana copper concentrator
Mick Rogers, David Almond, Tejas Maru and King Becerra

12 Parallel sulphuric acid plant optimisation at Codelco Norte using multivariable control
Mallén Gajardo and Alan Morrow

14 Thickeners multivariable predictive control: División Codelco Norte
Guillermo Cortés and Jaime Cerda

16 Control system reagent preparation and dosing for selective flotation molybdenum plant in Codelco Norte
Jorge Montero, Ricardo Garay, Abraham Contreras, Wildo López and Abel Bugueño

18 SAG & secondary grinding multivariable predictive control coordinated: División Codelco Norte
Guillermo Cortés and Jaime Cerda

20 Gas dispersion control criteria for mechanical flotation cells
Luis Vinnett, Felipe Contreras and Juan Yianatos
22 Predictive current control of a multilevel active filter for mining installations
Adolfo Paredes, José Simpson, Jorge Pontt and Cesar Silva

24 Optimisation of grinding and flotation processes by the implementation of Smart systems
Saúl Ortiz, Román Cruz, Roberto Galarza, Ramón Alanis and Filiberto Orrante

26 Design, development and implementation of a grinding expert control in eleven grinding circuits at Southern Peru Copper Cuajone
Nelver Benavides, René Llerena, Fernando Cornejo, Andrea Festa and Alan Gomez

28 Rule and fuzzy-logic based expert control of the Barrick Lagunas Norte mine crushing circuit
Alan Gomez, Cristian Aracena, Fernando Cornejo, Andrea Festa and Aldo Vásquez

30 Implementation of an advanced process control system at a lead-zinc concentrator
Edgar King, Nicholas du Preez and Simon Moses

32 Carbon management in a carbon counter current adsorption circuit
James Vardy and Stefan Smit

34 Cyanide monitoring, control and destruction facilitated by an online Weak Acid Dissociable (WAD) cyanide measurement device
Wendy van der Merwe and Stefan Smit

36 Generalised predictive control of lamination temperature in a steel slab furnace
Carlos Pérez, Raúl Rivas and Javier Sotomayor

38 Optimisation of an exploitation and beneficiation in gold processing using common tools and theory of constraint
Carlos Hernández

40 Industrial process optimisation
João da Silva, Fabio de Carvalho and Bernardo Torres
Chapter III

**Process Modelling**

44  Restrictions on MMM industrial data to build PCA models  
   Luis Bergh

46  On the simulation of rougher flotation circuits: an experimental approach  
   Cristian Carrasco, Juan Yianatos, Luis Bergh, Luis Vinnett and Carlos Torres

48  Application of dynamic modelling of copper solvent extraction industrial plants for simulator development  
   Matías Moreno, Ricardo Pérez-Correa and Alfonso Otero

Chapter IV

**Real Time and Information Management Systems**

52  Migration of the Distributed Control System TDC3000 of Chagres Smelter Division, Anglo American  
   Mario Campos and Cristian Sulzer

54  Control system performance assessment - best practices  
   Michel Ruel

56  El Teniente remote operation centre – “Integrated Operation Model”  
   Luis Moreno, Alejandro Cuadra and Héctor Soto

58  Making human working environment friendly in Minera Los Pelambres: a guide to designing DCS control environments  
   Gonzalo Montoya, Daniel Silva and Patricia Pineda

60  Semi-automatic development of technical documents  
   David Araya, David Miranda and Luis Carrión

62  SOMI: feasible uses of SOMI standard in mining operations  
   Patricio Inostroza, Juan Navarro, Andrea Nieto and Ana Pezo

64  Real time integration and collabotarion for sustainability management in metallurgical complexes  
   Osvaldo Bascur and Ales Soudek

66  Novel measurement and information systems for improving tankhouse quality, efficiency and maintenance  
   Ari Rantala, Martti Larinkari and Tirso Meneses

68  Aligning the mining operation to business strategy  
   Russel Barr and Robert Cook
Chapter V

Robotics and Equipment Automation

72 Overall effectiveness of autonomous underground loading and haulage equipment – how much we can get
Jacek Paraszczak

74 A distributed architecture for intelligent control in autonomous mobile robots
Luis Orna

76 A vision based system for industrial robotic welding path correction
Pablo Salazar, Gino Torres, Manuel Olivares and Pedro Sariego

78 A stochastic truck dispatching system for open-pit mining
Guilherme Bastos, Fábio Ramos, Luiz de Souza and Carlos Ribeiro

Chapter VI

Sensors and Monitoring Systems

82 Evaluation of underground monitoring systems using multicriteria decision methods
Snider Molina, Luis Quezada and Ismael Soto

84 3D stockpile and silo volume monitoring in high dust environments using a unique and robust 2D radar technology
Reik Winkel, Christian Augustin, Aldo Castro and Karl Nienhaus

86 Online X-ray elemental analysis of ore and other bulky materials
Albert Klein, Guoli Ma and Mário Gomes

88 Ultrasonic extinction for full concentration, real time particle size analysis in the mining industry
Andrew Smith, Axel Pankewitz and Christian Behrens

90 Virtual sensor design in environmental monitoring systems
Hugo Garcés and Daniel Sbárbaro

92 Underground mine sensor networks
Walter Grote, Snider Molina and Ismael Soto

94 Sonar flow monitoring: first five years of experience in the mineral processing industry and future directions
Robert Maron, Christian O’Keefe and Paul Rothman